



Box 459 – Rosemount, MN 55068

Phone: 800-328-0953

Sweeps - Brush

977



1. Measure the width of the door on the butt face. (the face where the hinge barrels are visible)
2. Slide the brush strip out of its aluminum retainer. Cut the brush to length with a **WIRE CUTTER** or **PLIERS**.

****ATTENTION*- always cut the brush strip with a WIRE CUTTER or PLIERS. This is necessary to crimp the brush filaments in the galvanized retainer to keep them from falling out.***

Then cut the aluminum retainer to the same length. Re-insert the brush into the aluminum retainer. Peen the retainer so that the brush does not slide out of the aluminum retainer.

3. With the use of a self-closing mechanism, allow the door to close.
4. Place the sweep against the butt face of the door, lightly resting on the floor or on the bevel of the threshold it will seal against.
5. Attach with the sheet metal screws provided, locating the screw in the center of the slotted holes in the metal retainer. This permits room for adjustment later. **DO NOT** tighten the screws until all gasketing is in place. (**NOTE: some parts will have round attachment holes due to the small size**)
6. Measure the door frame sides. Attach the two side jambs in the same manner as the door frame head by repeating steps 2 through 5.
7. Tighten all the screws.
8. Operate the door several times to ensure the part is properly adjusted so as not to inhibit the door from self-closing and latching.

Positive Pressure Tested Gasketing Materials for Fire Doors. Intended for Application to/ with listed steel frames and/or classified steel covered composite, hollow metal type fire doors rated up to 3 hours, wood and plastic covered composite type fire doors rated up to 1-1/2 hours, and wood doors rated up to 20 minutes. Meets UL10B, UL10C and CAN4-S104-2010 Category J. 17L5 9903 core type fire

